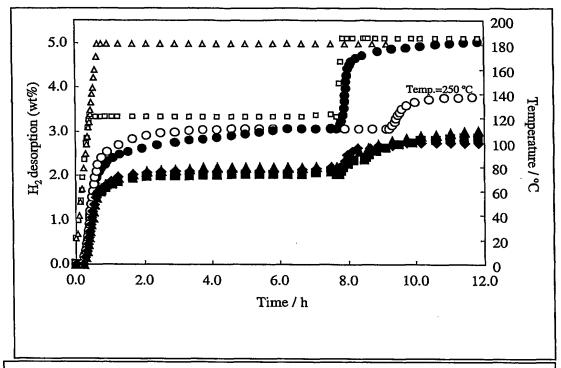
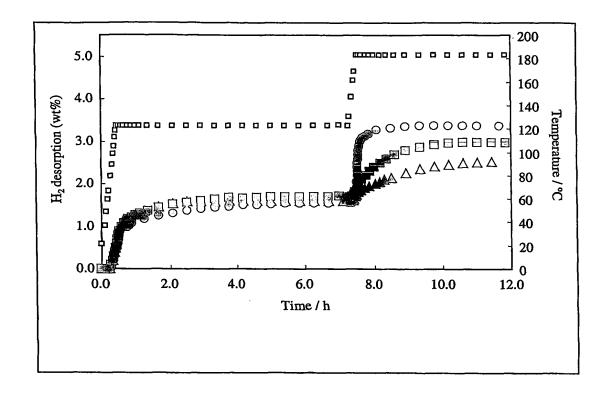
Figure 1



Encapsulated Ti doped NaAlH₄ (example 1); (•) cycle 1, (▲) cycle 2, (■) cycle 3, (o) cycle 4,(•) cycle 5; (□) temperature in cycles 1 to 3 and 5; temperature in cycle 4.

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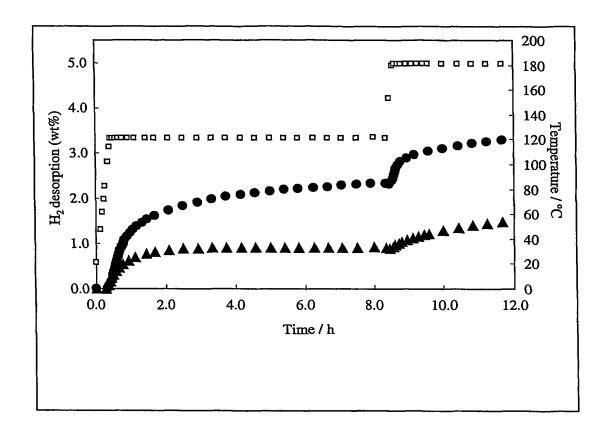
Figure 2



Encapsulated Ti doped NaAlH₄ (example 3); (\circ) cycle 1, (\triangle) cycle 2, (\square) cycle 3, (\square) temperature in cycles 1 to 3

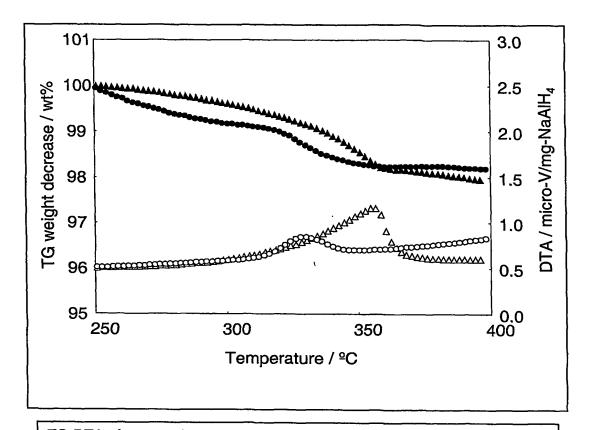
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Figure 3



Non-encapsulated Ti doped NaAlH₄; (\bullet) cycle 1, (\blacktriangle) cycle 2, (\square) temperature in cycles 1 and 2

Figure 4



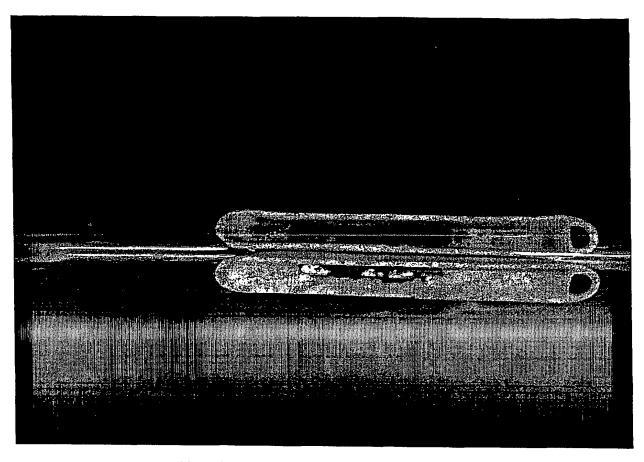
TG-DTA of encapsulated an non-encapsulated Ti doped NaAlH₄; (\bullet) TG of encapsulated Ti doped NaAlH₄ (example 3), (\blacktriangle) TG of non-encapsulated Ti doped NaAlH₄, (\circ) DTA of Ti doped NaAlH₄ (example 2), (Δ) DTA of non encapsulated Ti doped NaAlH₄.

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Figure 5



 $NaAlH_4$ doped with Ti after contact with air: Upper probe is encapsulated, lower is non-encapsulated (example 1).

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Figure 6

